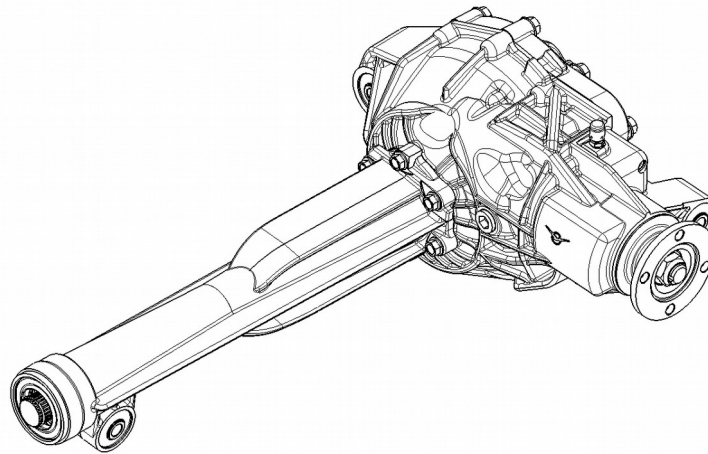


Final drive lubrication modeling



Evgeniy Avdeev - Samara University

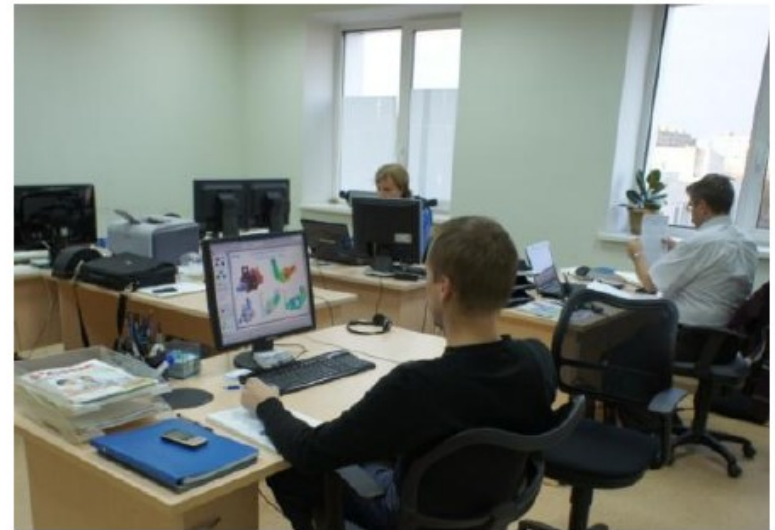
j-avdeev@yandex.ru

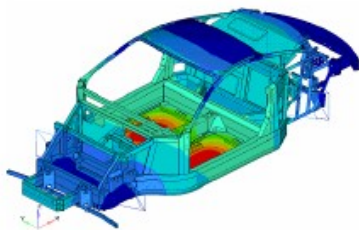
Valeriy Ovchinnikov - Laduga Automotive Engineering

vovchinnikov@laduga.com

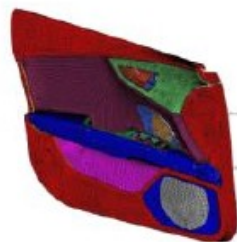
Company Description

- ▶ **Engineering Office, Togliatti**
- ▶ **Quality System:** plans to certificate ISO 9001
+ elements of ISO 16949 (FMEA and others) in 2017
- ▶ **Team**
 - ▶ All engineers are Master degree
 - ▶ + 2 Phd, 2 postgraduate students
 - ▶ More than 50 scientific articles, 2 books
 - ▶ Experience in automotive industry more 20 years
 - ▶ Experience in CAE more 10 years
- ▶ **Qualification, experience, learning**
 - ▶ Catia, NX, SolidWorks
 - ▶ LS-Dyna, MSC.Nastran, Ansys, SimulationX, PRADIS, Ansys CFX, Star CCM, Fluent, Ansa, HyperMesh, OptiStruct, Code-Aster, OpenFoam, Matlab
 - ▶ Learning of ISO/TS 16949, VDA 6.3, APQP, NPI, 5S, Lean office, PPAP, LS-Dyna, Catia, NX
- ▶ **Software/Hardware**
 - ▶ CAD: Catia V5 (license), NX (rent)
 - ▶ CAE: LS-Dyna (license + cluster rent), ANSYS CFX (cluster rent), MSC.Nastran (rent), PRADIS (home design software), Code-Aster, OpenFoam, Salome (GNU)
 - ▶ Project and Data Development: PDM Redmine
- ▶ **Statistics for 12 years (2005-2017)**
 - ▶ More 511 projects for automotive industry and others
 - ▶ Projects duration from 2 weeks to 2-3 years
 - ▶ Work with 6 Worldwide OEMs





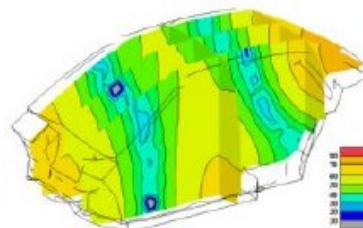
BiW Engineering



Interior&Exterior Engineering



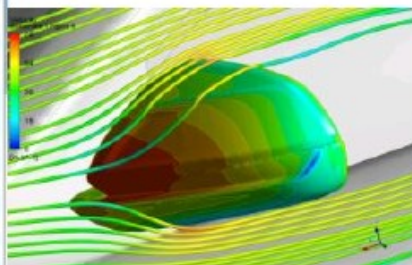
HVAC Engineering



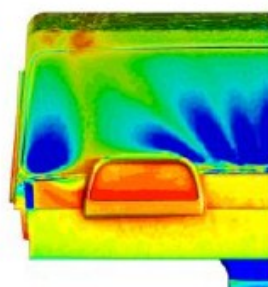
NVH Engineering



Units Engineering



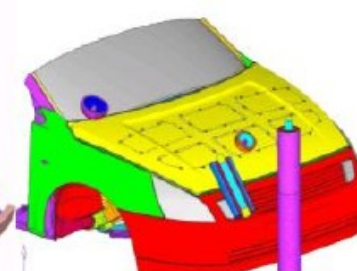
Aerodynamics



Thermal Engineering



Passive Safety Engineering



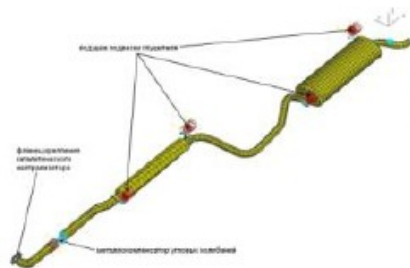
Pedestrian Safety Engineering



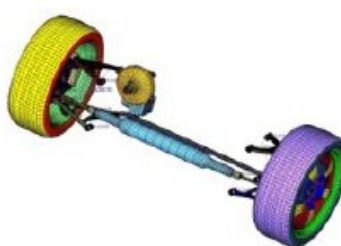
Brake system Engineering



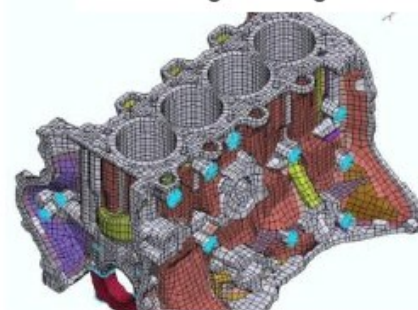
Intake Engineering



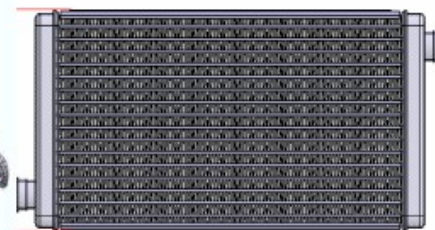
Exhaust Engineering



Suspension Engineering



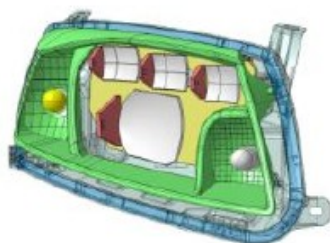
Engine Subsystems Engineering



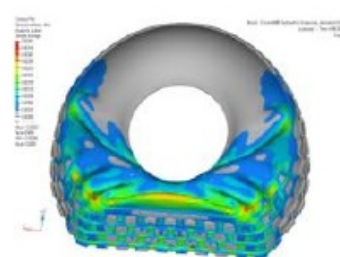
HeatExchanger Engineering



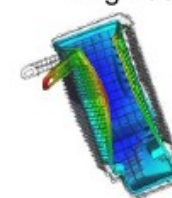
Transmission Engineering



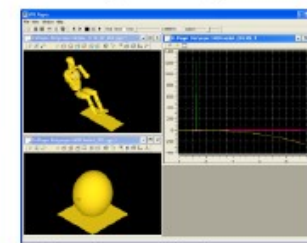
Lighting Engineering



Rubber Engineering

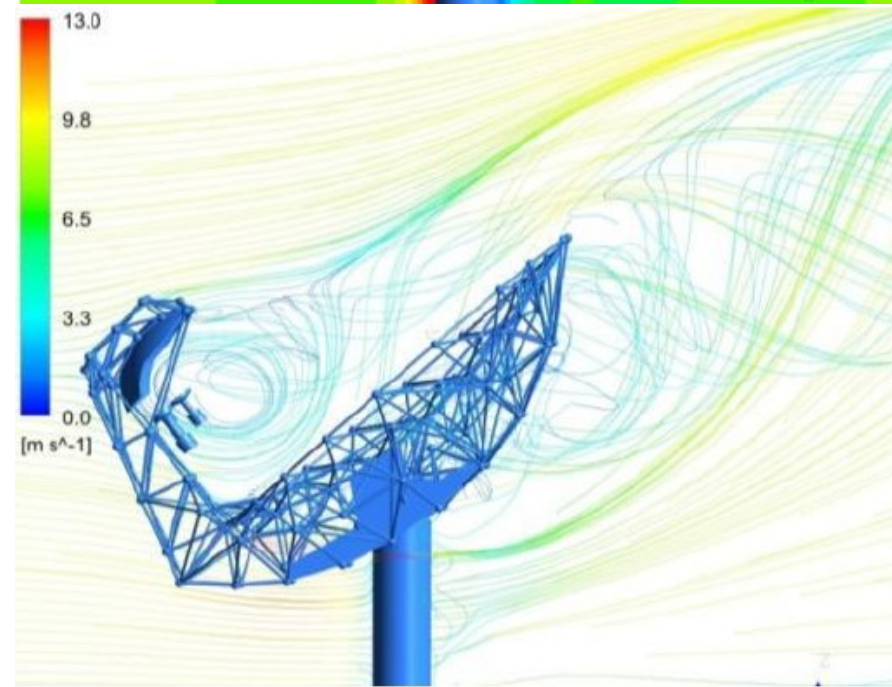
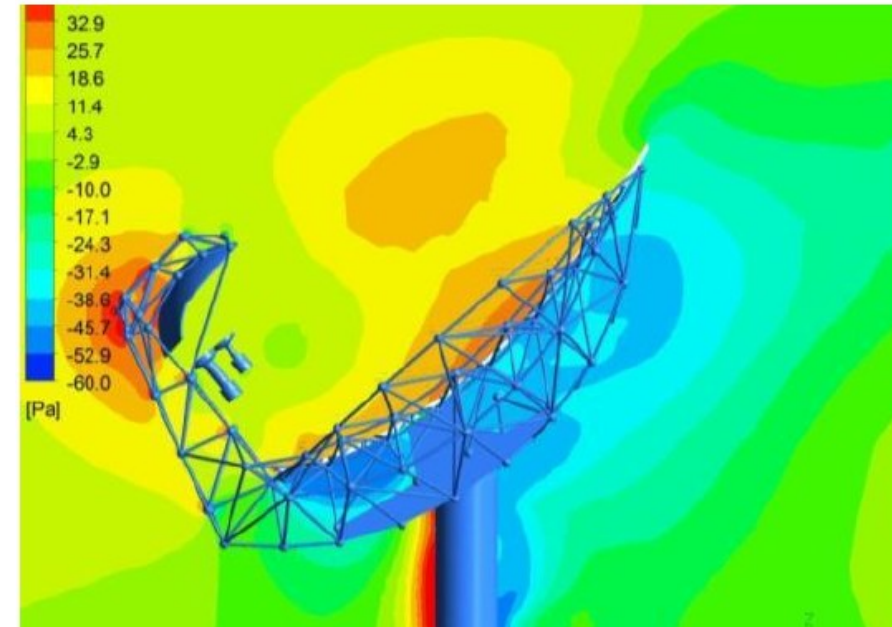
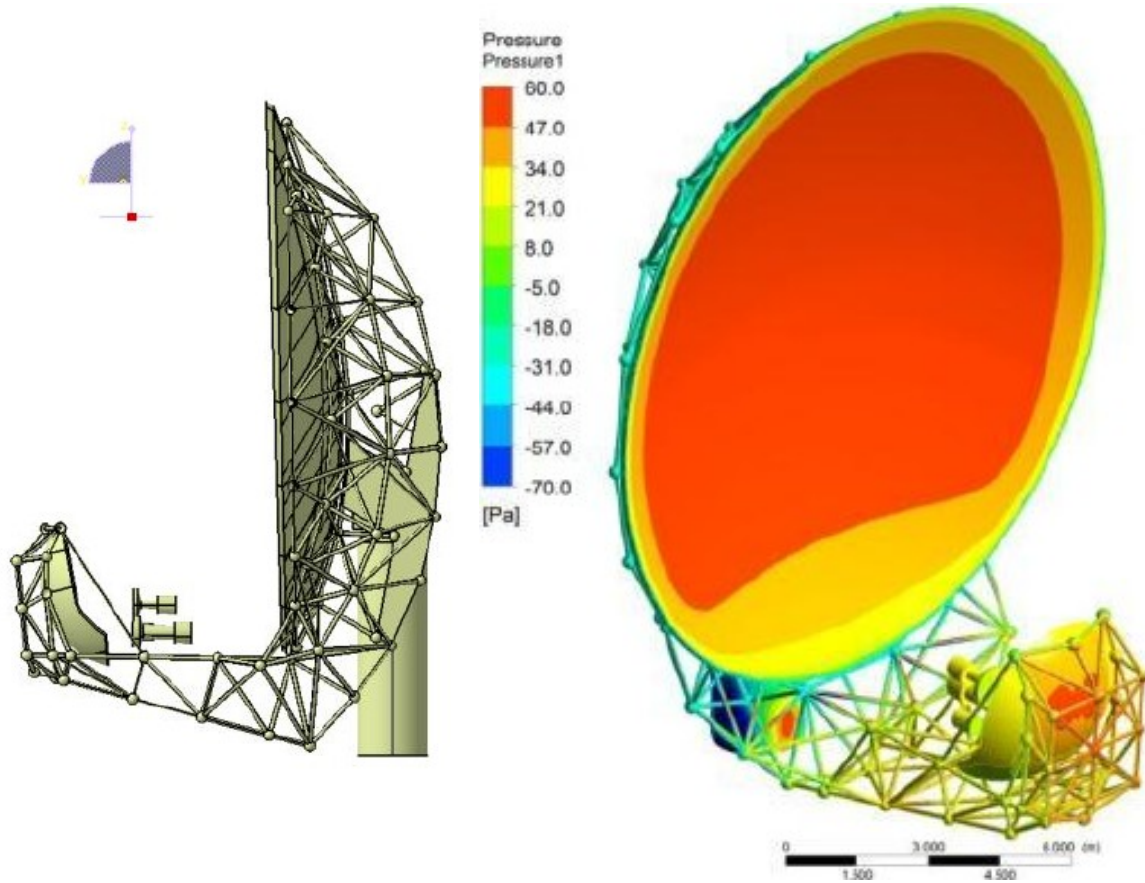


MoldFlow Engineering

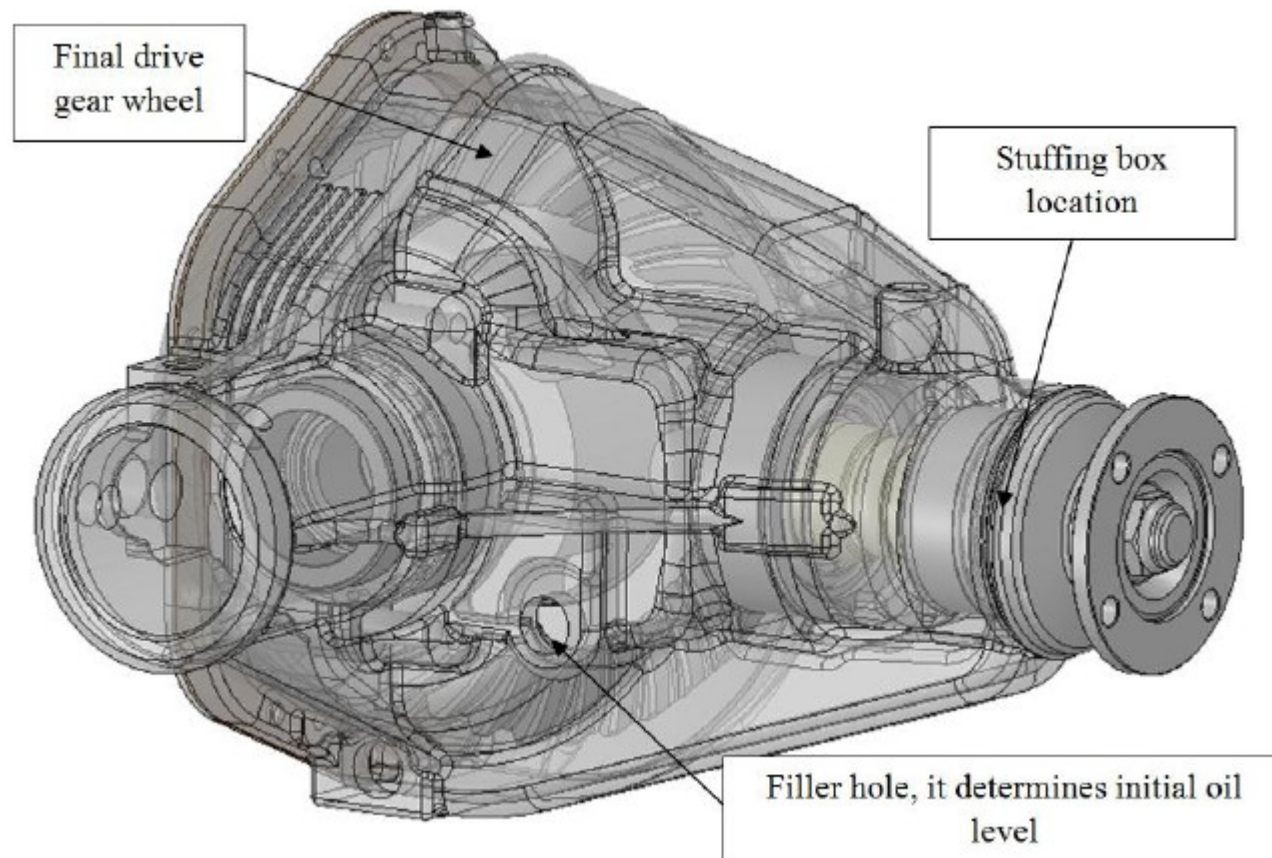


Engineer Software Development

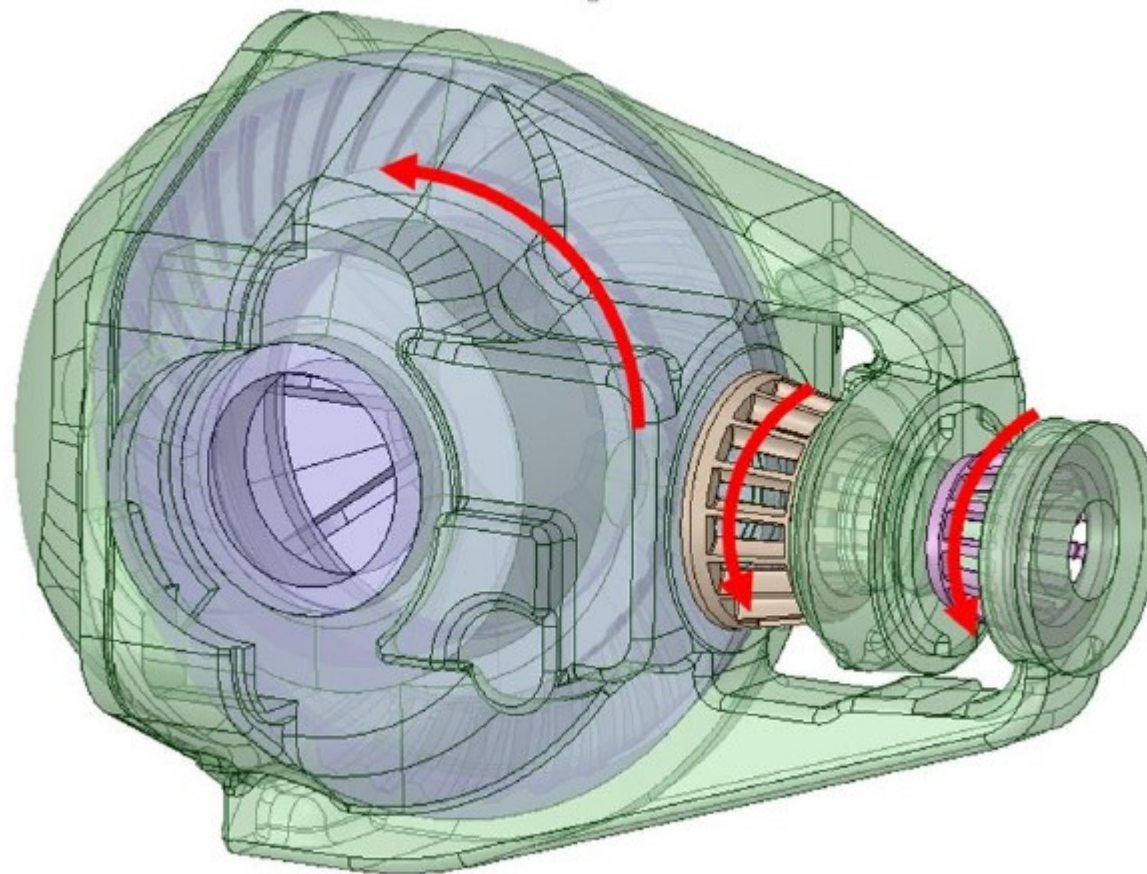
MeerKAT Antenna CFD analysis



Final drive CAD model



The final drive internal volume,
gear wheel and bearings rotation directions.



Convergence criteria

$$1. \quad \mathbf{A} \mathbf{x} = \mathbf{b}$$

$$2. \quad 0 = -\mathbf{A} \mathbf{x} + \mathbf{b}$$

$$3. \quad \mathbf{x} = (\mathbf{I} - \mathbf{A}) \mathbf{x} + \mathbf{b}$$

$$4. \quad \mathbf{x}_{k+1} = (\mathbf{I} - \mathbf{A}) \mathbf{x}_k + \mathbf{b}$$

Simple (Jacobi) iteration method

$$5. \quad \begin{aligned} \mathbf{e}_k &= \mathbf{x} - \mathbf{x}_k \\ \mathbf{e}_{k+1} &= \mathbf{x} - \mathbf{x}_{k+1} \end{aligned}$$

$$6. \quad \mathbf{x} - \mathbf{x}_{k+1} = (\mathbf{I} - \mathbf{A})(\mathbf{x} - \mathbf{x}_k)$$

$$7. \quad \mathbf{e}_{k+1} = (\mathbf{I} - \mathbf{A}) \mathbf{e}_k \qquad \mathbf{e}_{k+1} = \mathbf{M} \mathbf{e}_k$$

Convergence criteria $\lambda(\mathbf{M}) < 1$

Mesh adaptation parameter

Gershgoring Circle theorem

$$\left| \lambda - \mathbf{M}_{ii} \right| \leq \sum_{i \neq j} \left| \mathbf{M}_{ij} \right|$$

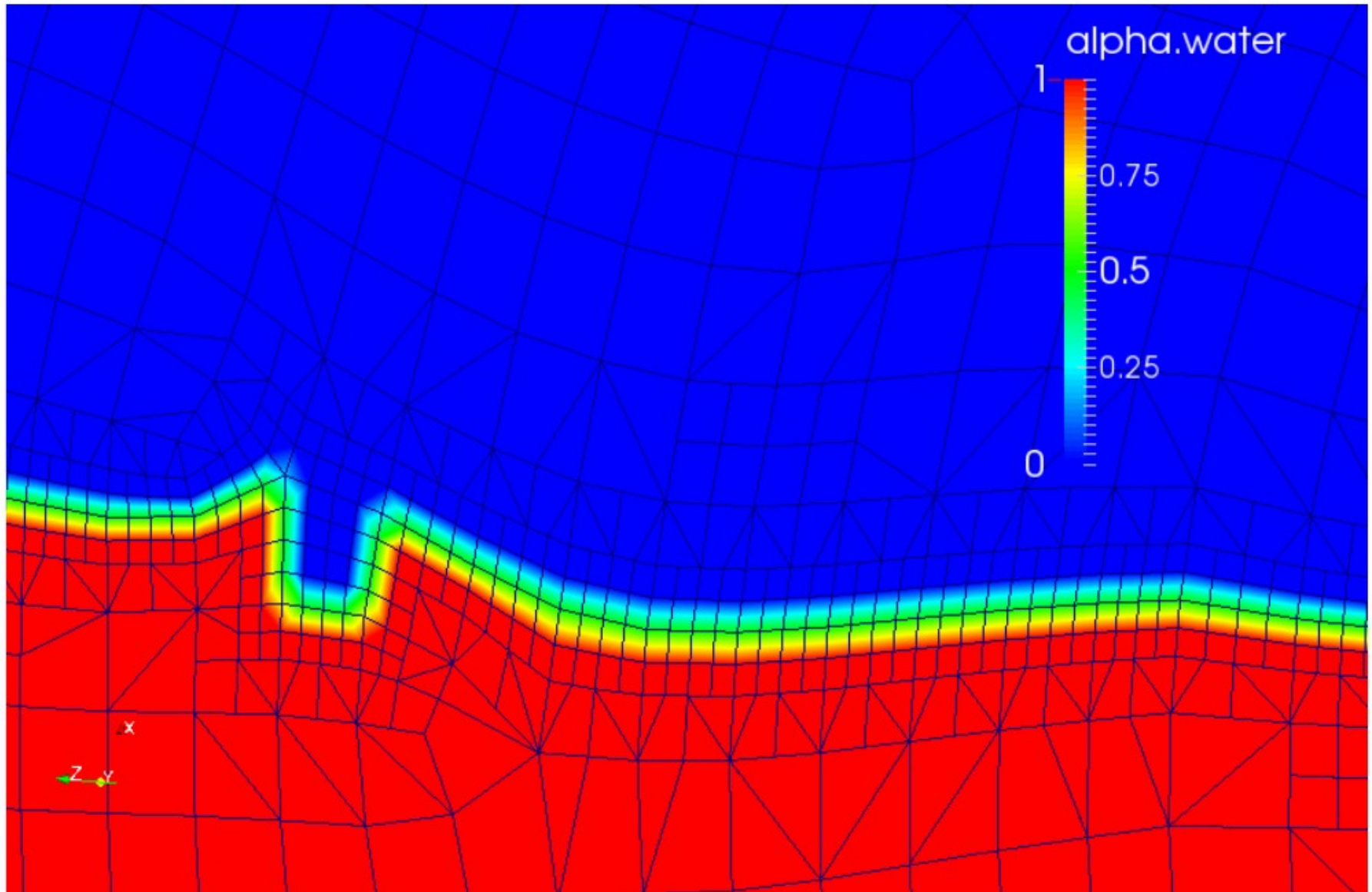
Mesh adaptation parameter

1. Discretization matrix $\mathbf{A}$ initialization.
2. Matrix $\mathbf{M} = \mathbf{I} - \mathbf{A}$ calculation.
3. Eigenvalues estimation matrix calculation.

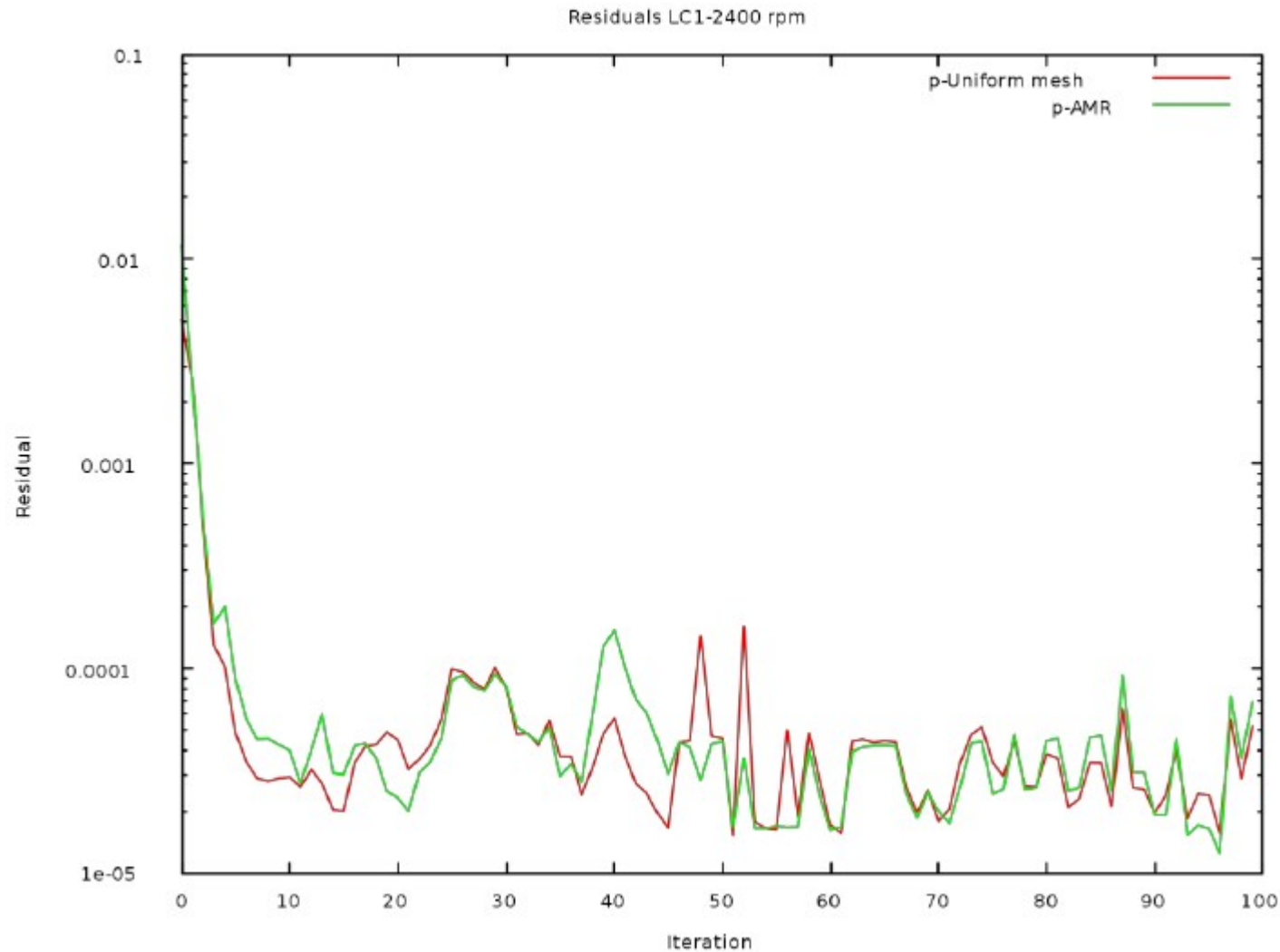
$$\mathbf{F}_i = |m_{ii}| + \sum_{i \neq j} |m_{ij}|,$$

where m_{ii} and m_{ij} diagonal and off-diagonal elements of matrix $\mathbf{M}$.

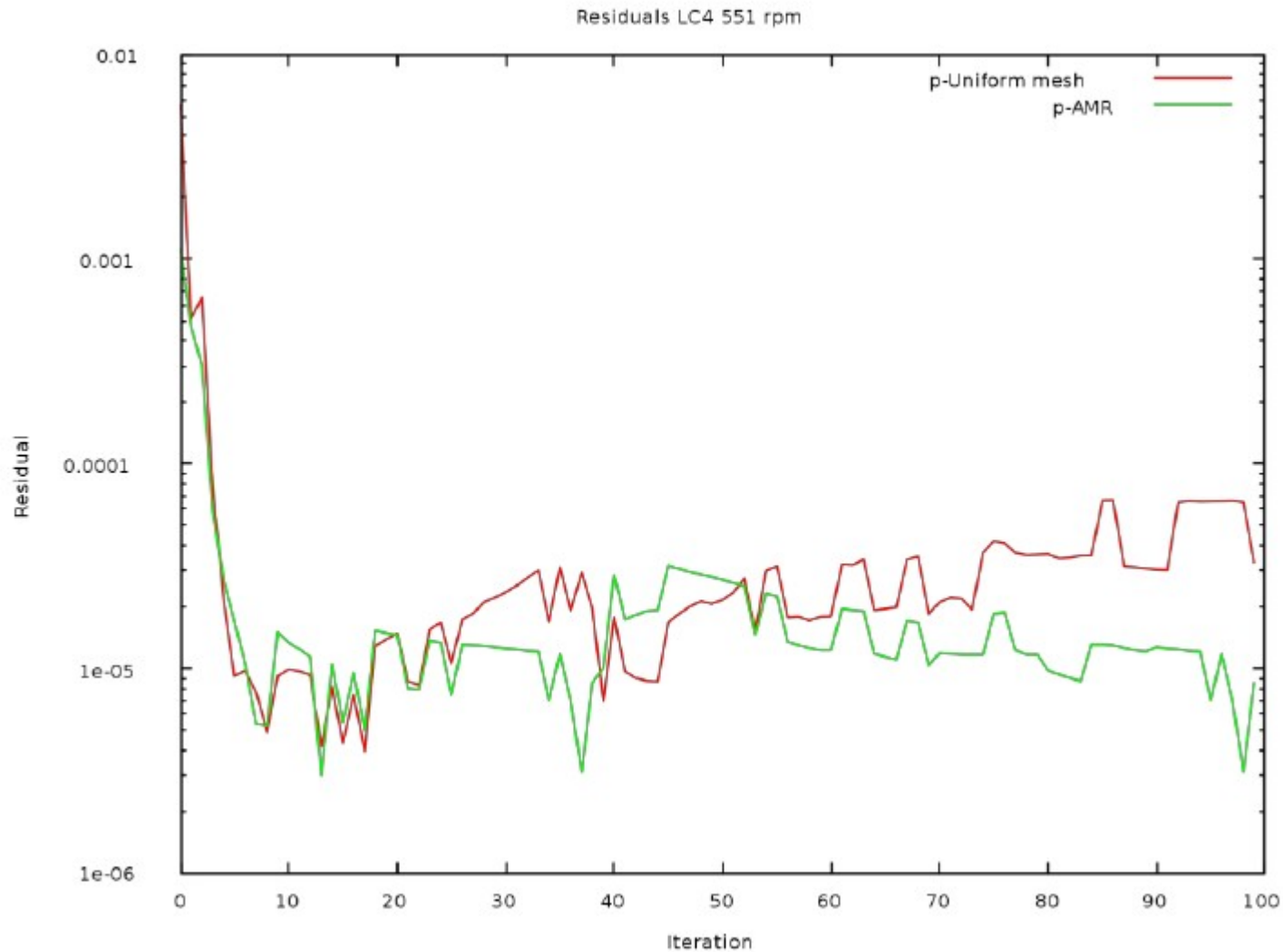
Adaptive mesh refinement, mesh fragment



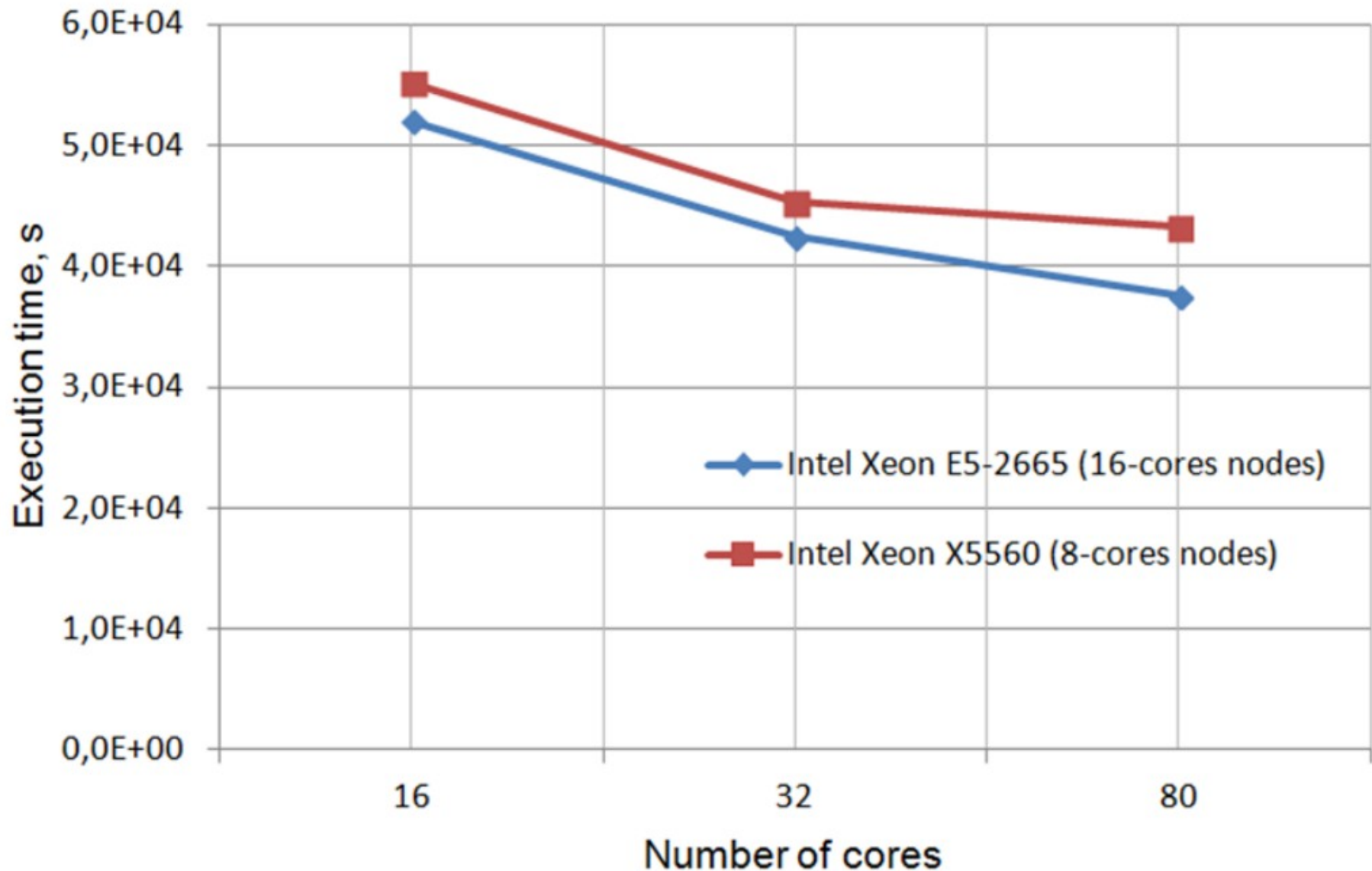
p residuals comparison for uniform and AMR cases for 2400 rpm frequency



p residuals comparison for uniform and AMR cases for 551 rpm frequency



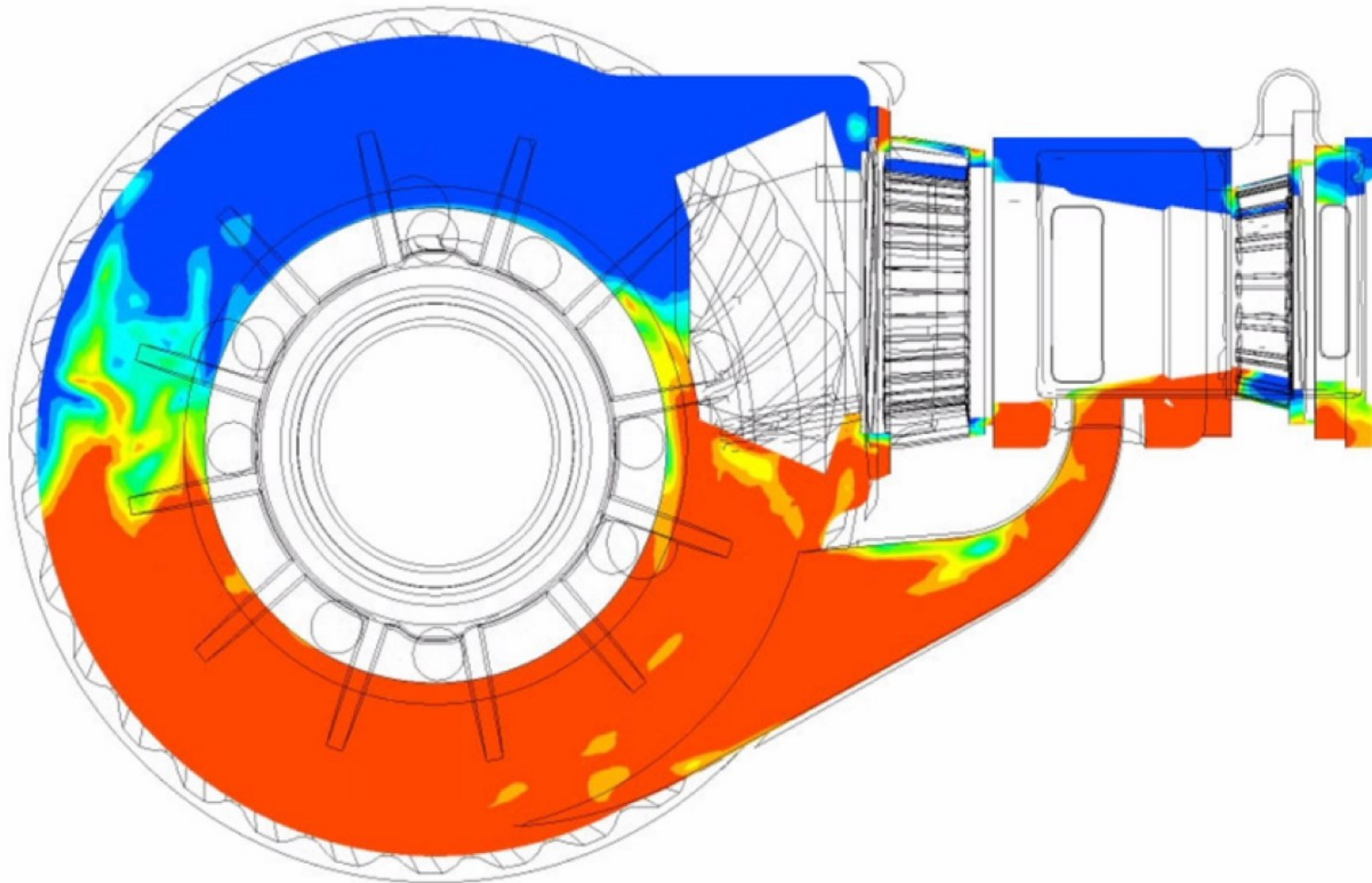
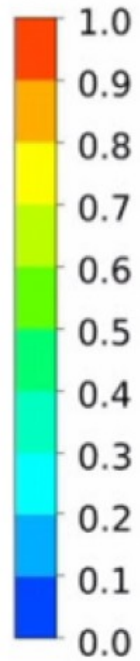
Execution time for different number of cores and nodes types



Results. 551 rpm, $t = 1.7$ s

Oil Volume Fraction
Oil Fraction Oil Fraction XZ

Time = 1.717 [s]



Thank you for attention!

